

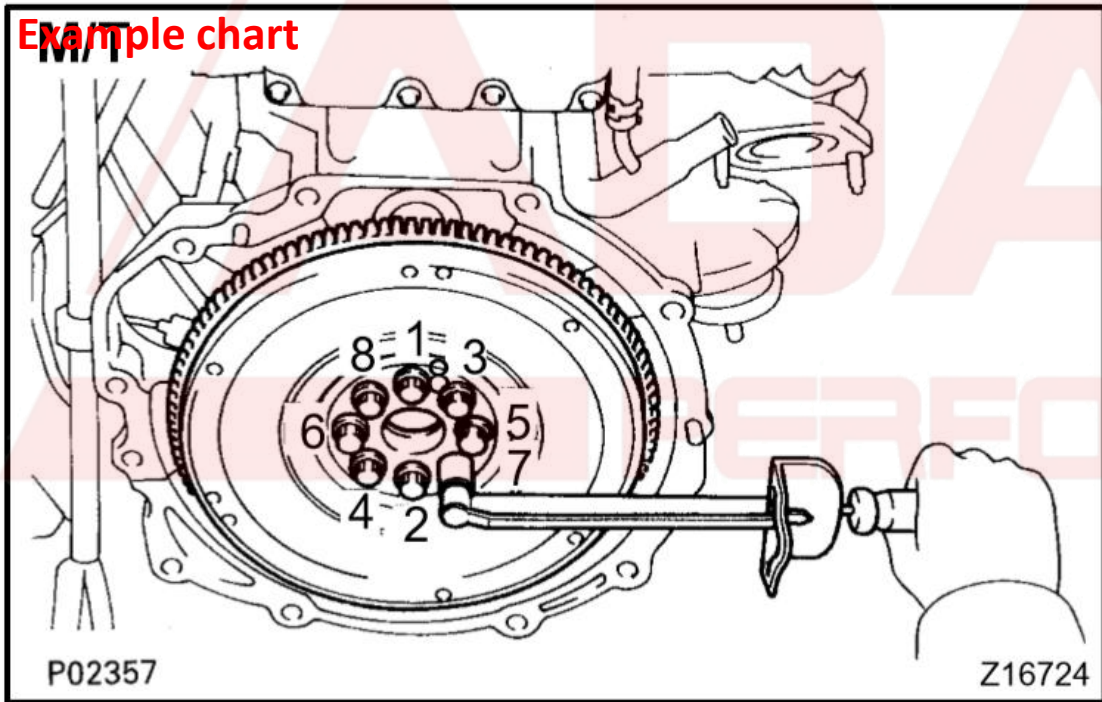
Manual with instalation proces for
Ford Mustang Coyote 5.0 / Voodoo / Godzilla 7.3
8HP7X from BMW V8 N63
8HP7X from BMW V8 N73
8HP90 from BMW V10 N74
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REMARKS!!! All metal Surfaces must be clean and degreased.

1. Assy main flywhell on engine block

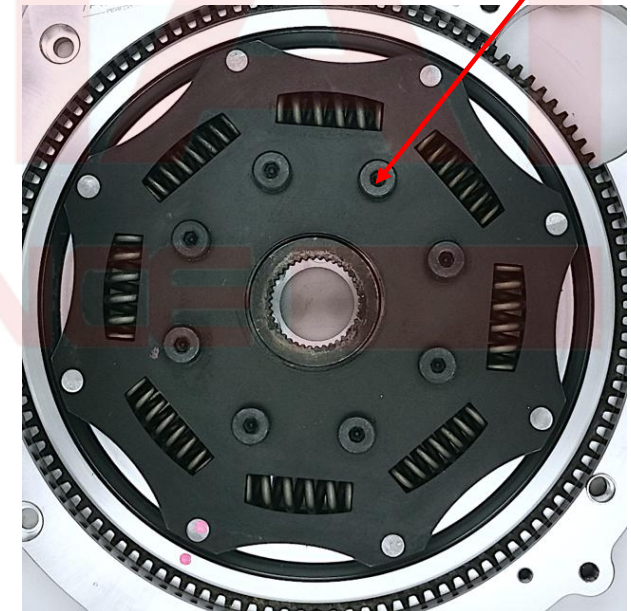
Torque for bolts from kit M10x1x50 12.9 class + black hard washers

- use lubricant SOFT thread locker
- first stage 49Nm
- Secound stage 85Nm
- final stage 103Nm
- 1Nm/1,3558=1 ft-lb



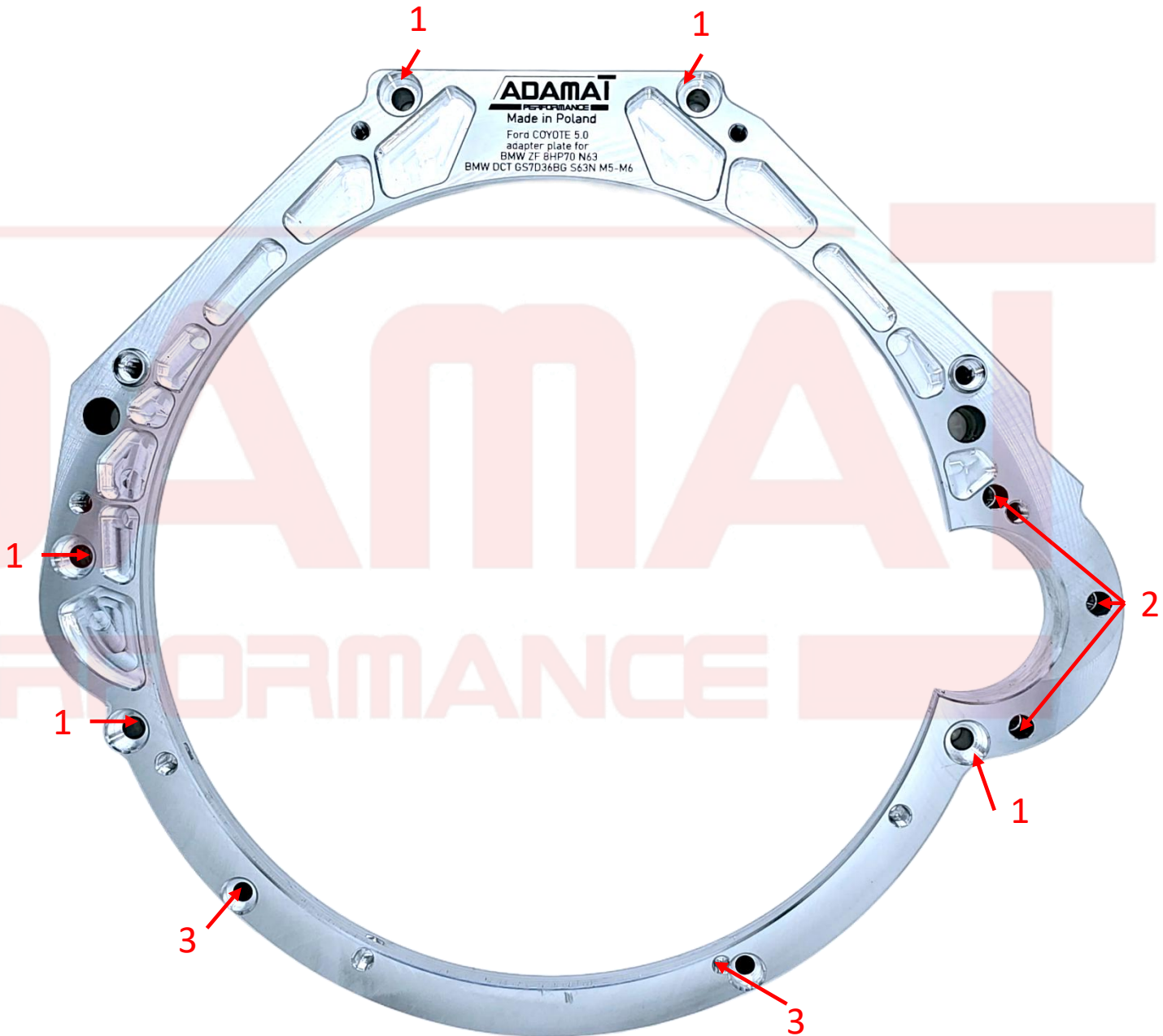
Only for DCT S63

- final torque 79Nm for spline HUB
after flywhell installation, please use
moly greace on thread and bolts slide
Surface. Dont use thread locker. Those
connection is self locking.

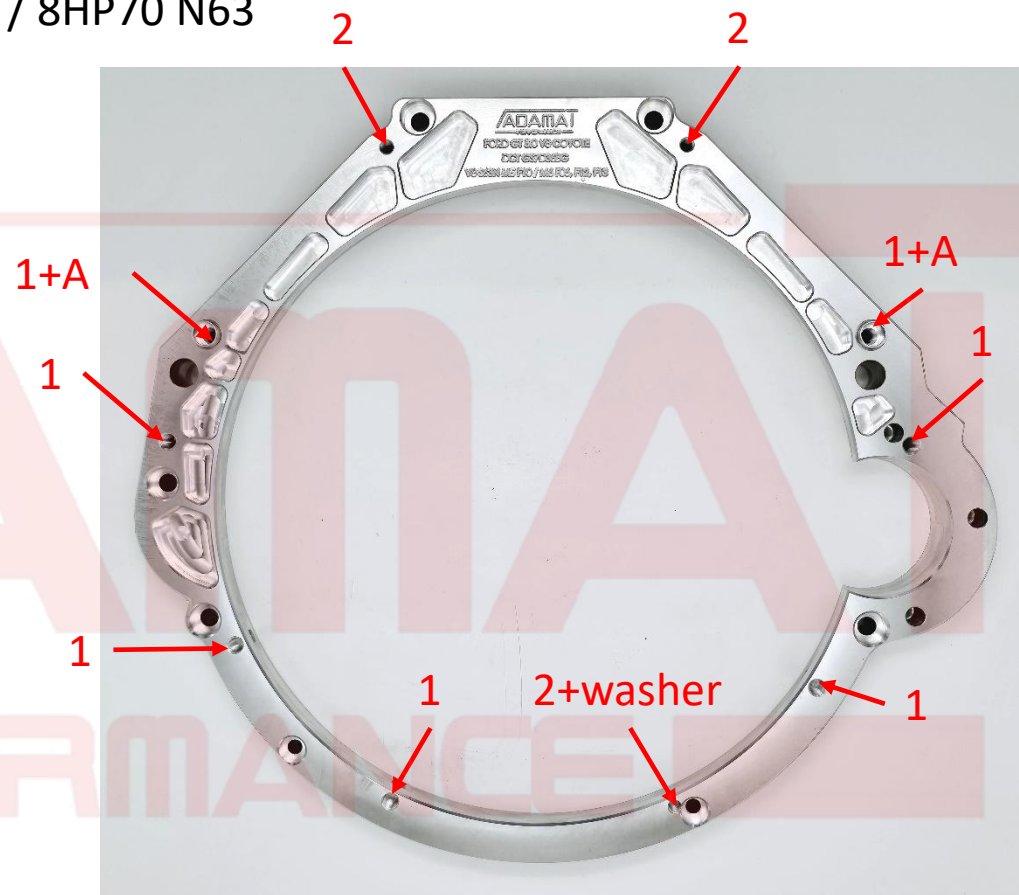
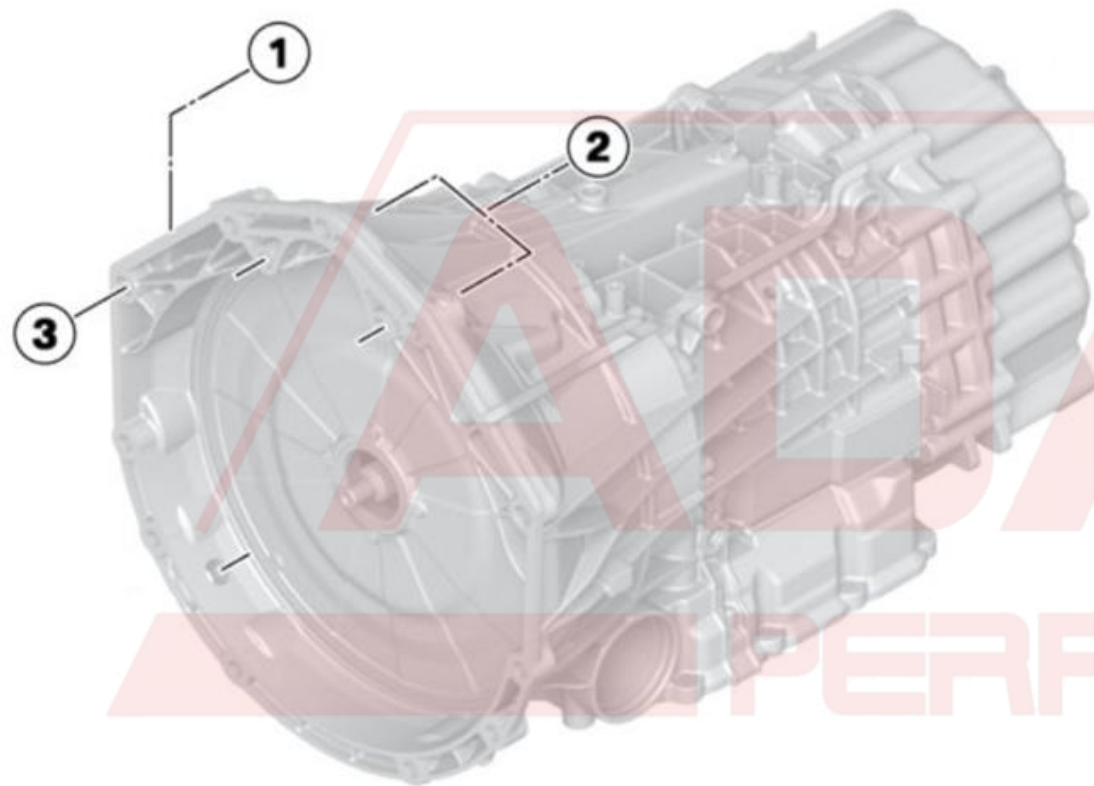


2. Adapter installation on engine

N o	Bolts type	Size	Qty
1	DIN912	M10x45	5
2	DIN912	M8x30 starter motor bolts Assembled from engine site	3
3	DIN912	M8x45	2

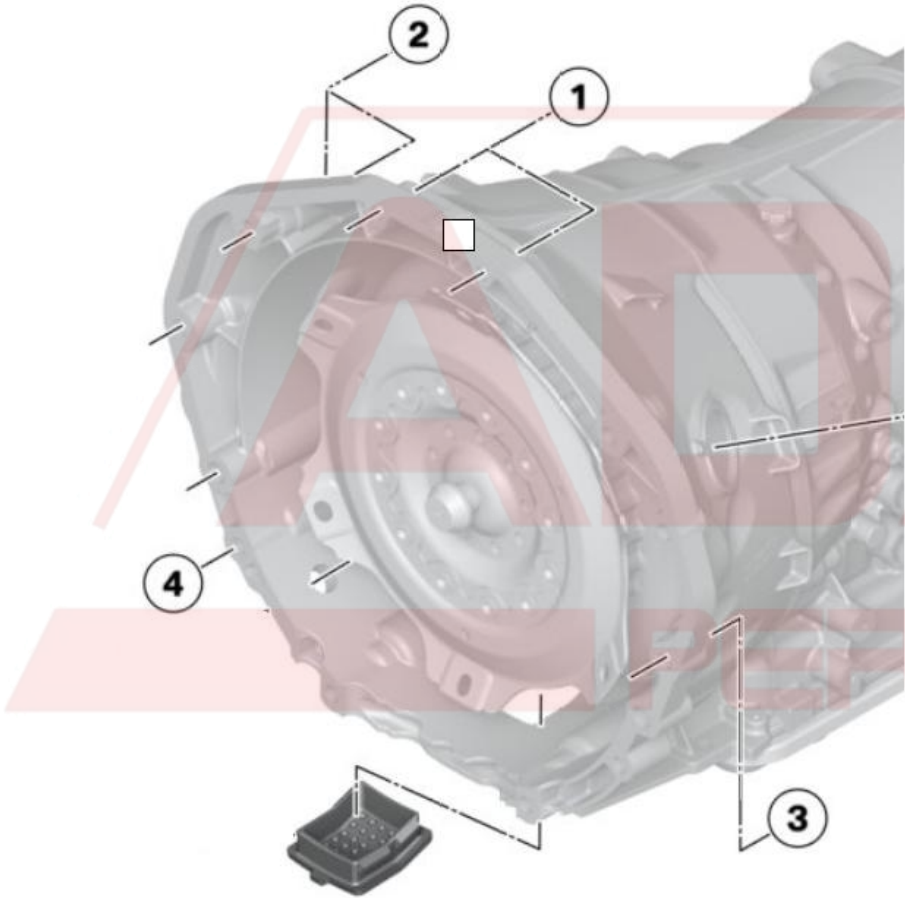


3. Bolts chart For tranmission from engines BMW 6Line DCT S63 / 8HP70 N63



N o	Bolts type	Size	Qty
1	DIN912	M10x55	7
2	DIN912	M8x50 1 bolts with washer	3
A	Dowel 14,5	Assembled in adapter plate	2

4. Tranmission bolts chart N73 / N74



No	Bolts type	Size	Qty
1	DIN912	M8x50	2
2+3	DIN912	M10x55	11
4	Dowel 14,5	Assembled in adapter plate	2

5. torque converter connected with flywheel.

1 Torque for bolts from kit 6x DIN6921 M10x25 12.9class

- first stage 49Nm
- Secound stage 55Nm
- final stage 79Nm

